

KT80

TECHNICAL CHARACTERISTICS

High endurance gearbox for heavy duty continuous workload in any position, at room temperature from -15 to 50°C, with torque load up to 8 Nm, steady load.

- **Box.** Made of die-cast Zamak with a tubular aluminium cover. Several options for frontal mounting.
- **Gear set.** Hobbed spur gear set with steel pinions and gear wheels, with case superficial heat anti-friction treatment. The intermediate gears turn on rectified hardened steel shafts, which are fixed to the box.
- **Output shaft.** Ø10 mm steel shaft, 30 mm usable length, with a flat. Incorporates and turns on ball bearings.
- **Output shaft load:**
 - Axial direction, pull or push 500 N ≈ 50 Kg.
 - Radial direction, at 10 mm from box 350 N ≈ 35 Kg.
- **Lubrication.** Lithium grade 2 grease.
- **Weight.** With maximal number of stages: 1.41 Kg.

MOTOR COUPLING:


- **Direct C.:** Bühler 1.13.049.xxx type, 12 or 24V.

■ OPTIONAL:

- Ø8 shaft.
- Speed regulation with electronic controller.

Avoid impacts on the output shaft when assembling or disassembling parts on it, this could damage the gearbox.

Your special requests are welcome.

|  | | | DC MOTORS | | | | | | | | | | | | | | | | | |
|--|--------|---------------|------------------------------------|------------------------------------|-------------------------|------------------------------------|------------------------------------|-------------------------|------------------------------------|------------------------------------|-------------------------|------------------------------------|------------------------------------|-------------------------|------------------------------------|------------------------------------|-------------------------|------------------------------------|------------------------------------|-------------------------|
| | | | MODEL: Bühler 40,xx (1,13,049,xxx) | | | | | | | | | | | | | | | | | |
| Reduction ratio $i = X:1$ | Stages | Torque Factor | 001-12V | | | 002-24V | | | 201-12V | | | 202-24V | | | 401-12V | | | 402-24V | | |
| | | | No load speed n_0 (r.p.m.) | Nominal speed n_H (r.p.m.) | Nominal Torque (N.m) | No load speed n_0 (r.p.m.) | Nominal speed n_H (r.p.m.) | Nominal Torque (N.m) | No load speed n_0 (r.p.m.) | Nominal speed n_H (r.p.m.) | Nominal Torque (N.m) | No load speed n_0 (r.p.m.) | Nominal speed n_H (r.p.m.) | Nominal Torque (N.m) | No load speed n_0 (r.p.m.) | Nominal speed n_H (r.p.m.) | Nominal Torque (N.m) | No load speed n_0 (r.p.m.) | Nominal speed n_H (r.p.m.) | Nominal Torque (N.m) |
| 4,43 | 2 | 3,59 | 902,93 | 677,20 | 0,05 | 902,93 | 677,20 | 0,05 | 970,65 | 699,77 | 0,15 | 970,65 | 699,77 | 0,15 | 857,79 | 677,20 | 0,23 | 857,79 | 677,20 | 0,23 |
| 6,68 | 2 | 5,41 | 598,80 | 449,10 | 0,07 | 598,80 | 449,10 | 0,07 | 643,71 | 464,07 | 0,23 | 643,71 | 464,07 | 0,23 | 568,86 | 449,10 | 0,34 | 568,86 | 449,10 | 0,34 |
| 10,65 | 3 | 7,76 | 375,59 | 281,69 | 0,11 | 375,59 | 281,69 | 0,11 | 403,76 | 291,08 | 0,32 | 403,76 | 291,08 | 0,32 | 356,81 | 281,69 | 0,49 | 356,81 | 281,69 | 0,49 |
| 14,78 | 3 | 10,77 | 270,64 | 202,98 | 0,15 | 270,64 | 202,98 | 0,15 | 290,93 | 209,74 | 0,45 | 290,93 | 209,74 | 0,45 | 257,10 | 202,98 | 0,68 | 257,10 | 202,98 | 0,68 |
| 28,63 | 3 | 20,87 | 139,71 | 104,79 | 0,29 | 139,71 | 104,79 | 0,29 | 150,19 | 108,28 | 0,87 | 150,19 | 108,28 | 0,87 | 132,73 | 104,79 | 1,32 | 132,73 | 104,79 | 1,32 |
| 39,71 | 3 | 28,95 | 100,73 | 75,55 | 0,40 | 100,73 | 75,55 | 0,40 | 108,29 | 78,07 | 1,21 | 108,29 | 78,07 | 1,21 | 95,69 | 75,55 | 1,83 | 95,69 | 75,55 | 1,83 |
| 46,45 | 4 | 30,48 | 86,11 | 64,59 | 0,42 | 86,11 | 64,59 | 0,42 | 92,57 | 66,74 | 1,28 | 92,57 | 66,74 | 1,28 | 81,81 | 64,59 | 1,92 | 81,81 | 64,59 | 1,92 |
| 60,26 | 4 | 39,54 | 66,38 | 49,78 | 0,54 | 66,38 | 49,78 | 0,54 | 71,36 | 51,44 | 1,66 | 71,36 | 51,44 | 1,66 | 63,06 | 49,78 | 2,50 | 63,06 | 49,78 | 2,50 |
| 89,98 | 4 | 59,04 | 44,45 | 33,34 | 0,81 | 44,45 | 33,34 | 0,81 | 47,79 | 34,45 | 2,47 | 47,79 | 34,45 | 2,47 | 42,23 | 33,34 | 3,73 | 42,23 | 33,34 | 3,73 |
| 124,81 | 4 | 81,89 | 32,05 | 24,04 | 1,13 | 32,05 | 24,04 | 1,13 | 34,45 | 24,84 | 3,43 | 34,45 | 24,84 | 3,43 | 30,45 | 24,04 | 5,17 | 30,45 | 24,04 | 5,17 |

NO LOAD SPEED/NOMINAL TORQUE

Motor BHL 001-12V= 4000 r.p.m./0,055Nm.

Motor BHL 002-24V= 4000 r.p.m./0,055Nm.

Motor BHL 201-12V= 4300 r.p.m./0,15Nm.

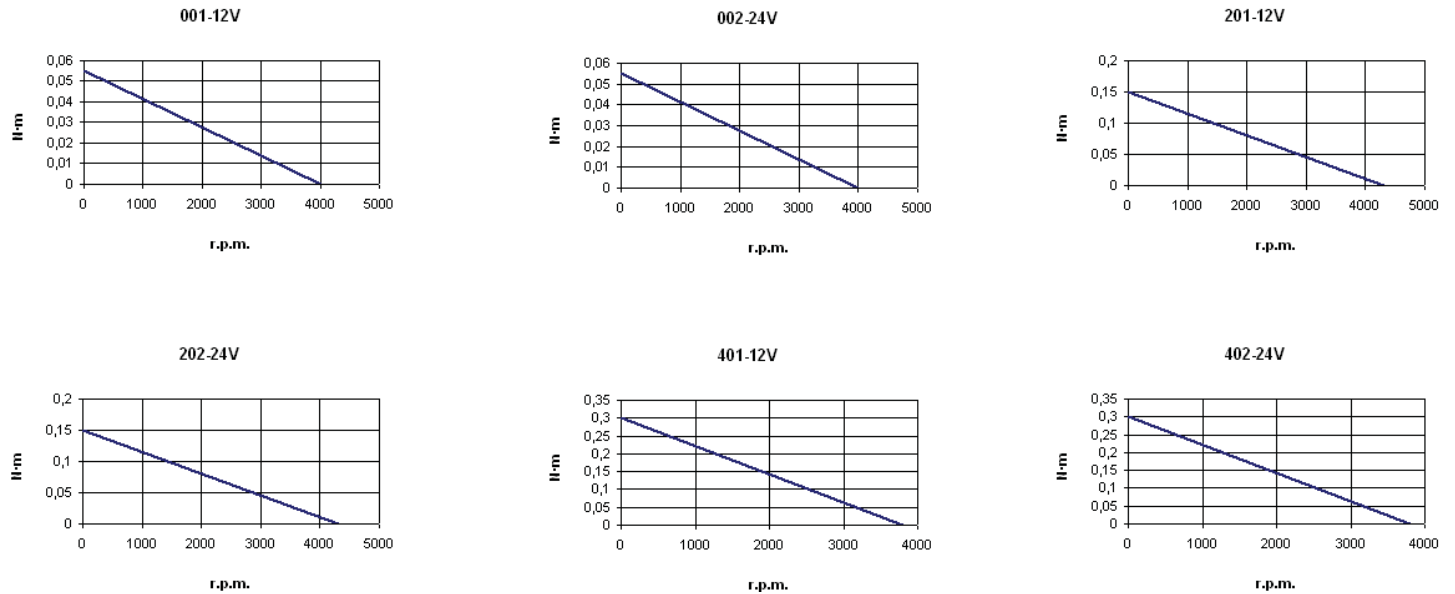
Motor BHL 202-24V= 4300 r.p.m./0,15Nm.

Motor BHL 401-12V= 3800 r.p.m./0,3Nm.

Motor BHL 402-24V= 3800 r.p.m./0,3Nm.

WARNING: The load might reduce final speed up to 40%.

CURVES



GEARBOX TIPS:

Noise: noise level depends on load symmetry, location (avoid acoustic resonance), and rotation speed; the lower the speed on the input shaft (motor), the lower the noise.